

V-180

Specification	Unit	V-180
Table size	mm	650×400
Max. load	kg	255
T-slot	mm	14×125×3
Worktable to ground floor	mm	800
X travel	mm	500
Y travel	mm	400
Z travel	mm	330
Spindle nose to table surface	mm	150~480
Max. spindle speed	rpm	25~20000
Spindle taper		7/24 No.30
Spindle motor power	kW	3.7/5.5
X/Y/Z cutting feedrate	m/min	30
X/Y/Z rapid traverse	m/min	48
Magazine capacity		16
Max. tool weight	kg	3kg (Total 25kg)
Max. tool length	mm	250
Max. tool dia. (adjacent / vacant)	mm	60(80)
Tool change time	sec	1.6
Tool shank		BT30 45°
Pull stud		MAS-P30T-1
Machine weight	t	4
Machine size	cm	162×208×238

STANDARD

- ❖ Fanuc Oi MF
- ❖ Spindle air blow
- ❖ Spindle air seal
- ❖ Spindle oil chiller
- ❖ Pneumatic,hydraulic and lubrication system
- ❖ Rigid tapping
- ❖ Direct spindle 20000rpm
- ❖ 16T disc type ATC
- ❖ Coolant system
- ❖ 3 color signal lamp, working light

OPTION

1. Mitsubishi M80
2. CNC rotary table (4th axis)
3. Flushing chip system
4. Tool setter
5. Oil mist collector
6. Air gun
7. Coolant gun

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WHERE PRECISION IS THE MISSION

V-180

Tapping Center



CNC machine tools from **HAITIAN PRECISION**